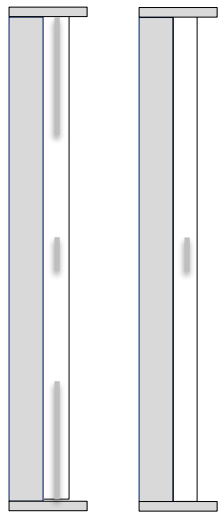


800 – Double Door Roller Fly Screen Instructions

Your Screen has been made to the dimensions provided by you when you ordered.

Please check that you have all the components listed below then follow the instructions for fitting.

Screen Components



2 x Cassettes
1 with locking bars



2 x 40mm guides.

Note - if you ordered the
22mm option you will receive:

1 x 40mm - Top
1 x 22mm - Bottom



2 x Locking Catches
& 4 Screws

Fixings for Reveal Fit

Silver No 6 1" Screws
+ yellow rawl plugs

Black Screws + grey rawl
plugs

Fixings for Face Fit

3 colour matched face fitting bracket for
each cassette

Silver No 6 1" Screws + yellow rawl
plugs

Black Screws + grey rawl plugs

Colour matched cover caps

Reveal fitted option

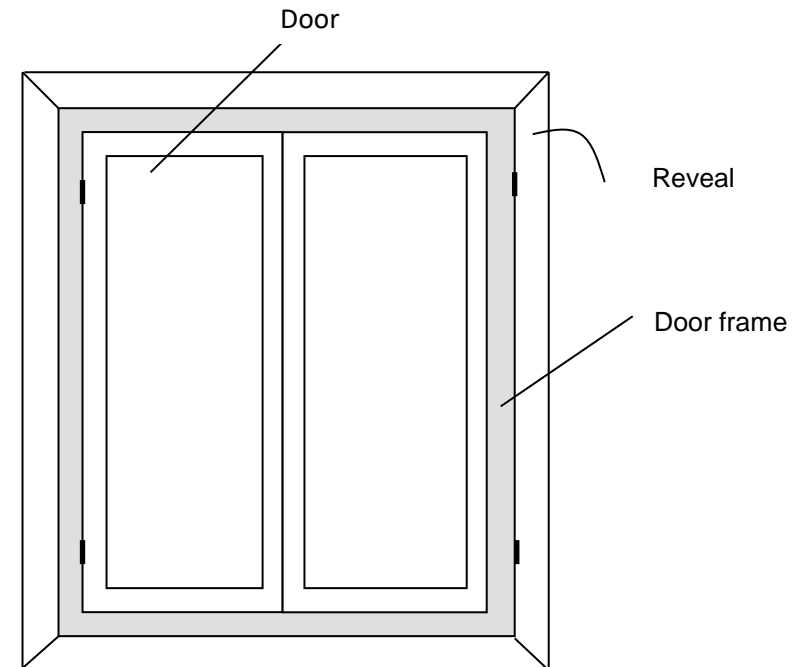
Introduction

Your screen is going to be fitted within the reveal, far enough forward so that the screen clears the door handle(s) when closed.

If your door opens out (e.g. into the garden) the screen is fitted on the inside of the building and vice versa if your door opens in.

The diagram below shows a 'typical' set of double doors set into a brick/wood reveal.

The cassettes are fitted vertically against the reveal sides; the top guide is fitted up against the reveal 'ceiling' and the bottom guide to the floor.



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800 – Double Door Roller Fly Screen Instructions

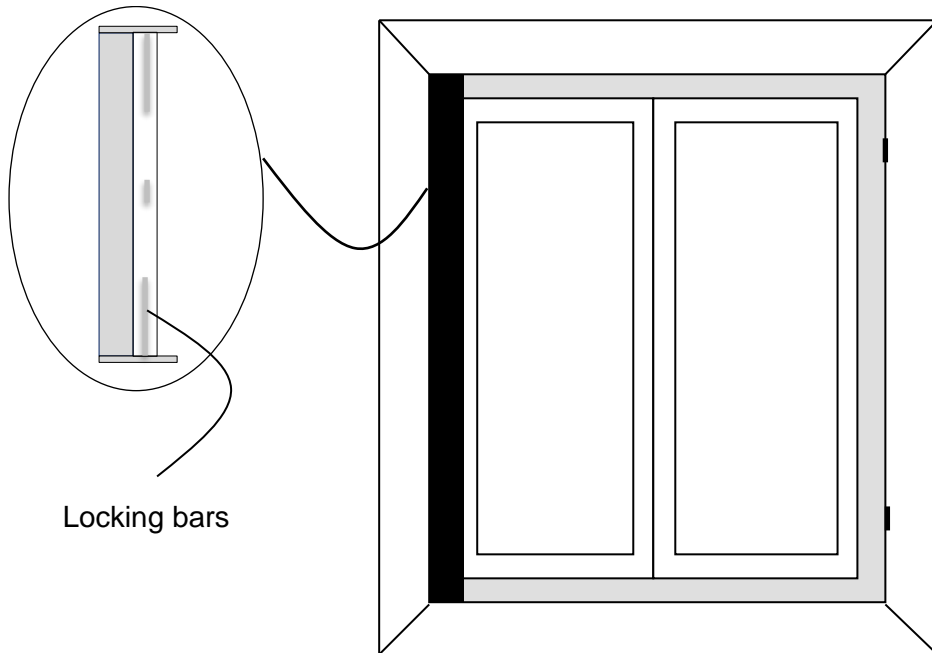
Fitting the first cassette

Having decided whether the screen is fitted inside or out, decide whether the locking screen will be on the left or right. The locking screen can be closed in place and the other screen closes to it, usually the locking screen is the one that will be opened/closed least.

In this example it is assumed the screens are fitted inside the room and the left hand screen is the locking screen as shown below.

Take the cassette with the locking bars and place against the LHS reveal wall, as shown below, positioning it so that when the screen is pulled across it clears the door handles.

Once in position fix the cassette by screwing through the top and bottom tabs using the silver screws and yellow rawl plugs (if required) ensuring the cassette is straight, left/right & front/back. You may need to use some packing if the reveal wall slopes away.



Note:

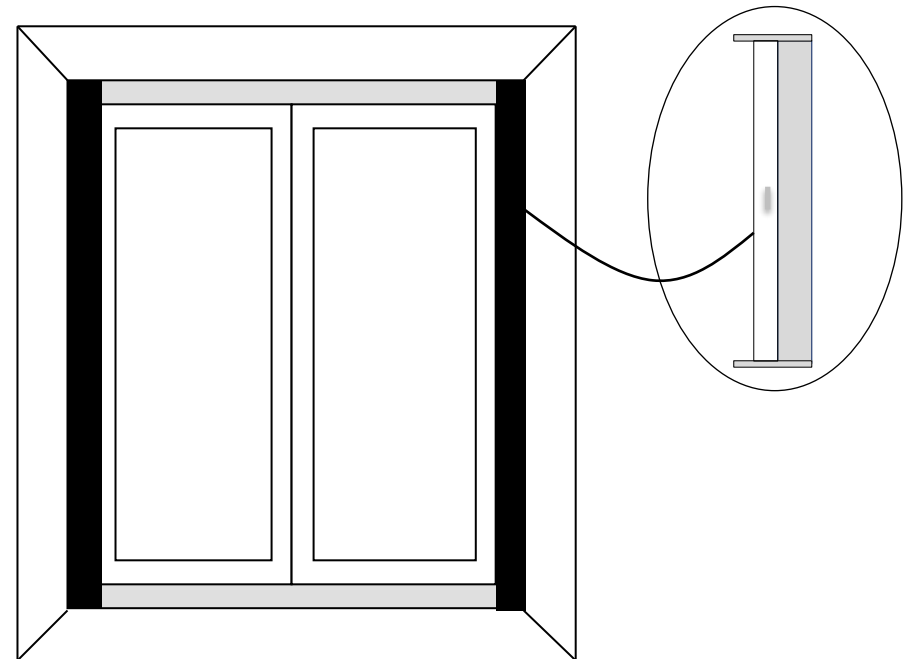
If the floor is not level, use the highest point on the floor as the baseline for the first cassette that you fix. This will ensure the bottom guide can be fixed in a level position when both cassettes are in place. You will need to pack under the cassette and bottom guide at the lowest points.

Fitting the second cassette & guides

Take the 2nd cassette and position it so the handle bar with the handle, faces the first cassette as shown below.

Ensure the cassette is level with the bottom of the first cassette and that it is straight left/right & front/ back. Prepare & fit packing if required.

Mark the position of the cassette with a pencil then ease it out of position and stand it close by.



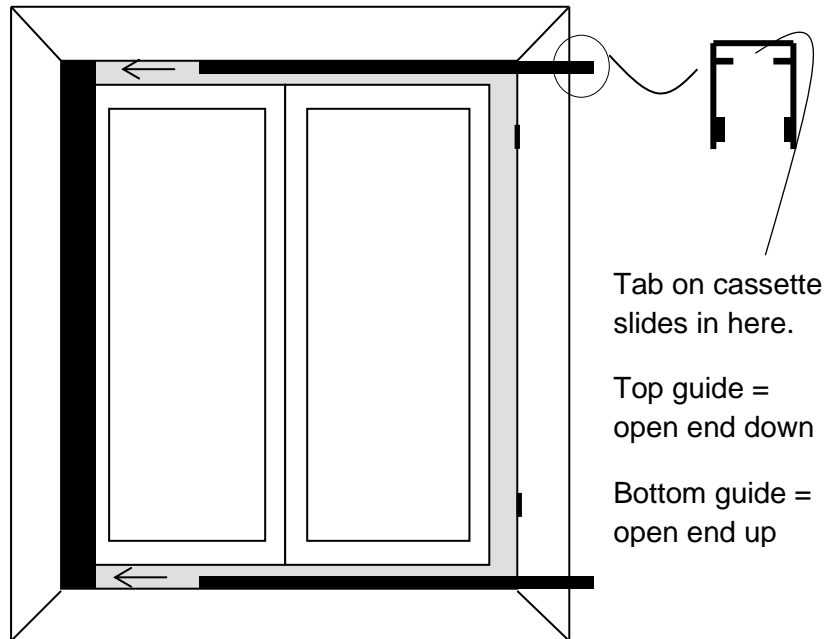
Call **01628 481919** for assistance

800 – Double Door Roller Fly Screen Instructions

The next step is to attach the top and bottom guides to the cassettes (the end of each guide slots onto the tab at the end of the cassette) then fit the second cassette into place.

The best way to do this is with two people, one attaching and holding the top guide to the first (already fitted) cassette and the other doing the same for the bottom guide. *If you have chosen the 22mm (smaller) guide ensure this is on the bottom.*

Once these are attached to the first cassette, ease the guides forward enough so that you can insert the tabs of the second cassette into the guides. Now ease the second cassette back into position and fix as per the first cassette.

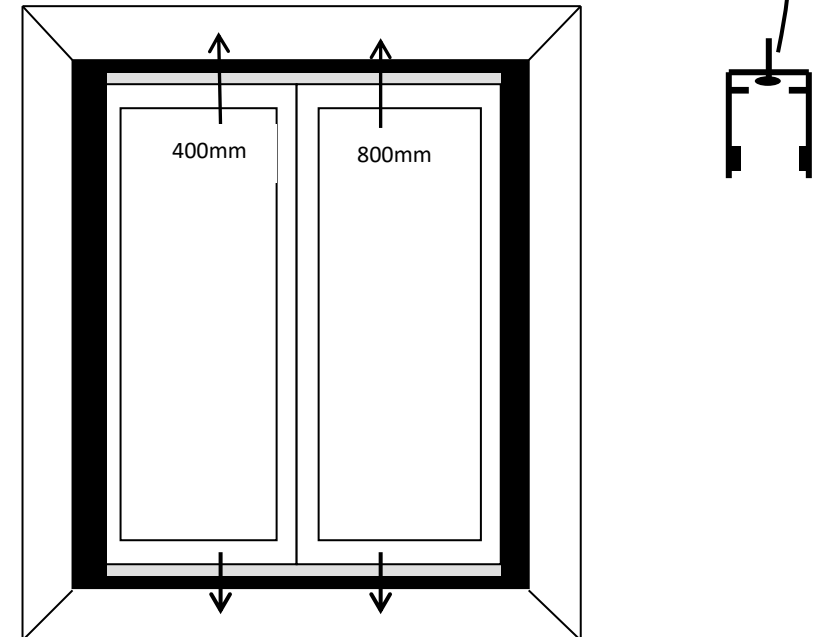


Securing the guides

The top guide is fitted upwards to the ceiling of the reveal and the bottom guide is fitted downwards to the floor. Each guide is secured using two of the black screws and grey rawl plugs (if required)

For each guide measure the length of the guide, divide by 3 then measuring from the left mark the first and second fixing point. E.G. guide length = 1200mm, divided by 3 = 400mm. The first point is at 400mm, the second point at 800mm.

Drill holes for the screws in the position and direction shown by the arrows below ensuring the hole is in the middle of the guide.



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800 – Double Door Roller Fly Screen Instructions

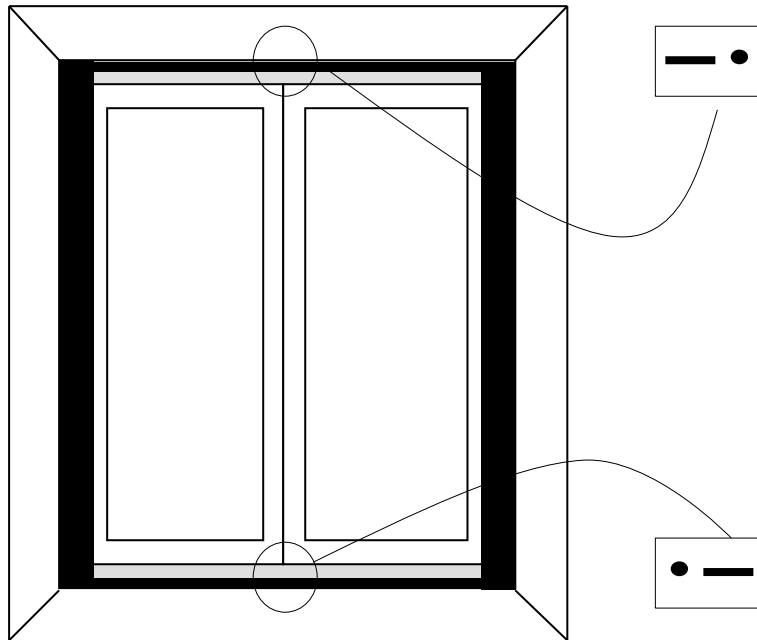
Note:

The screws need to be screwed in fully, so the head is inside the two 'lips' on the guide as shown. If you need to use the plugs e.g. if the floor is concrete rather than wood, you can drill a hole in the guide just large enough for the plug to go through, then drill the hole in the floor with a masonry drill. Finally insert the plug so that it is flush with the surface of the guide and fix the screw.



Fitting the Locking Catches

The locking catches slot onto the front edge of the guides as shown. Position a catch at a point where you want the locking screen to stop; this is usually the half-way point but does not have to be. Once in position drill and secure with the screws provided then repeat for the second catch.



Test the system by pulling the locking screen into the locking position and slide the locking bars into the catches.

Pull the second screen across to meet the locked screen and close together. The magnetic strips on both doors will hold them in place.

Release each door in turn to make sure they retract correctly.

Seal any gaps between the cassettes and walls and guides and ceiling/floor with an acrylic sealer if required.

Your installation is now complete!

800 – Double Door Roller Fly Screen Instructions

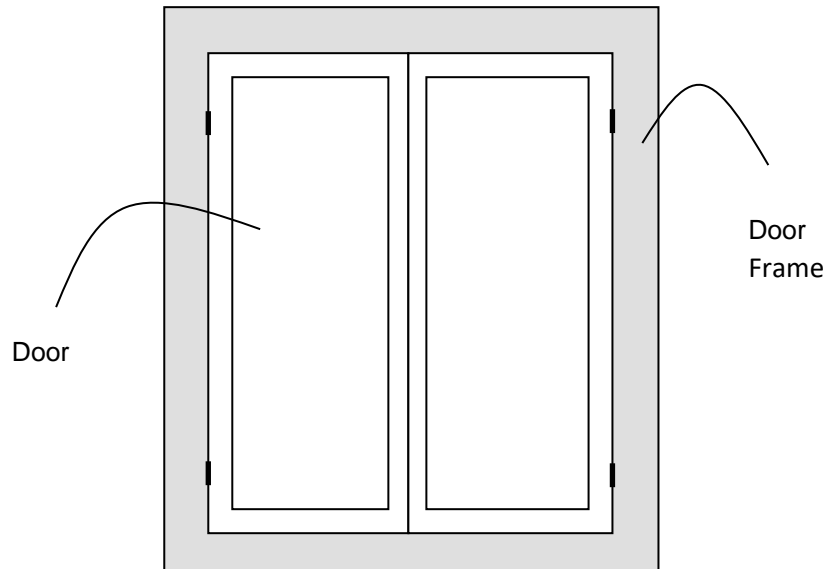
Face Fitted Option

Introduction

Your screen is going to be fitted to the face of the door frame or the face of the surrounding brickwork/plasterboard.

If your door opens out (e.g. into the garden) the screen is fitted on the inside of the building and vice versa if your door opens in.

The diagram below shows a 'typical' set of double doors with a surrounding door frame.

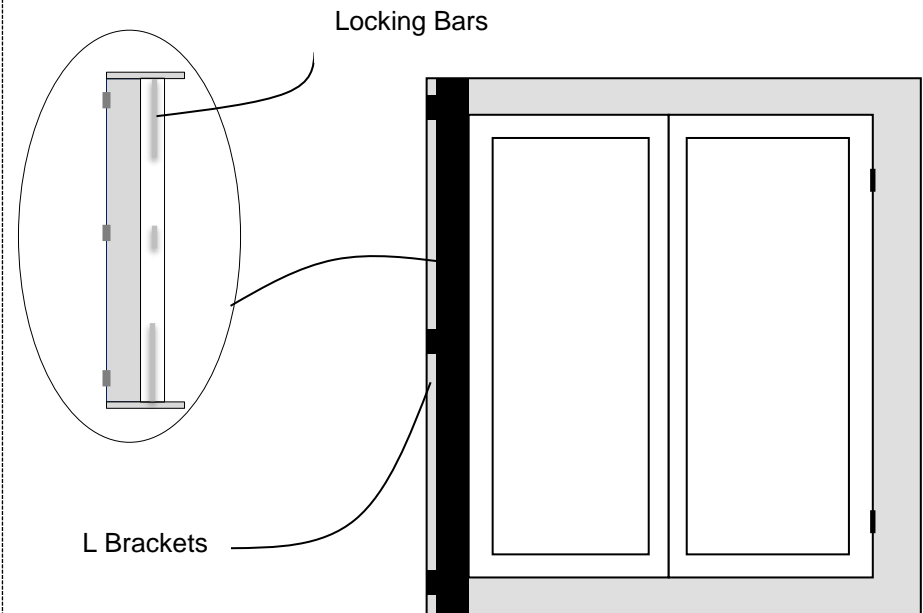


Fitting the first cassette

Having decided whether the screen is fitted inside or out, decide whether the locking screen will be on the left or right. The locking screen can be locked in place and the other screen closes to it, usually the locking screen is the one that will be opened/closed least.

In this example it is assumed the screens are fitted inside the room and the left hand screen is the locking screen as shown below.

Take the cassette with the locking bars and place flat against the door frame, as shown below, positioning it so that the outer edges of the face fitting brackets are in line with the start point of your original measurement. Once in position, fix the cassette by screwing through the brackets ensuring the cassette is vertically straight. Use the silver screws and yellow rawl plugs (if required)



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800 – Double Door Roller Fly Screen Instructions

Note:

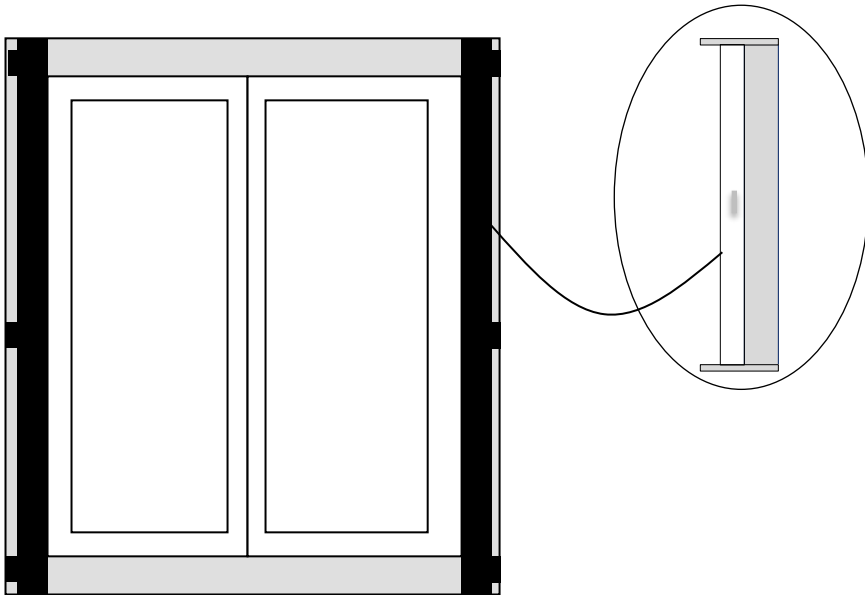
If the floor is not level, use the highest point on the floor as the baseline for the first cassette that you fix. This will ensure the bottom guide can be fixed in a level position when both cassettes are in place.

Fitting the second cassette & guides

Take the 2nd cassette and position it so the handle bar, with the handle, faces the first cassette as shown below.

Ensure the cassette is level with the bottom of the first cassette and that it is vertically straight.

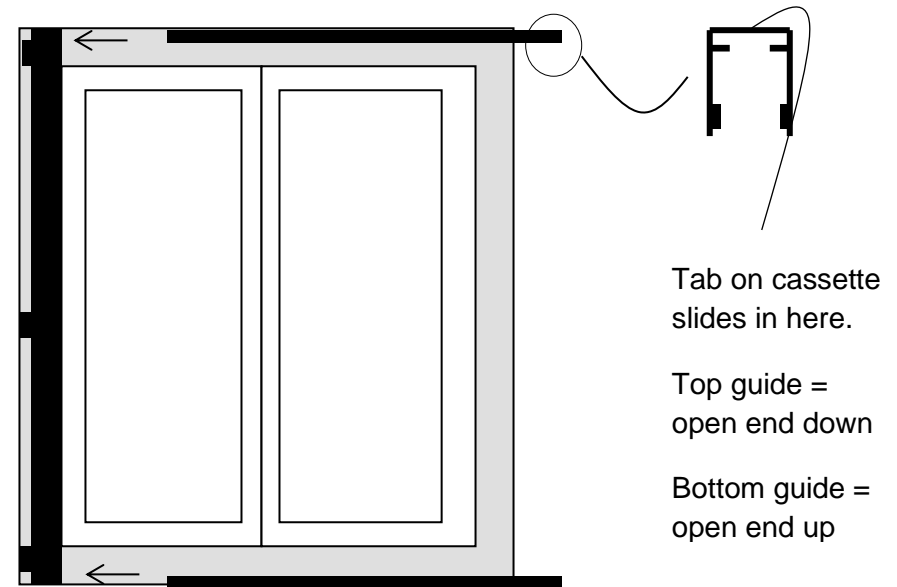
Mark the position of the cassette with a pencil then ease it out of position and stand it close by.



The next step is to attach the top and bottom guides to the cassettes (the end of each guide slots onto the tab at the end of the cassette) then fit the second cassette into place.

The best way to do this is with two people, one attaching and holding the top guide to the first (already fitted) cassette and the other doing the same for the bottom guide. *If you have chosen the 22mm (smaller) guide ensure this is on the bottom.*

Once these are attached to the first cassette, ease the guides forward enough so that you can insert the tabs of the second cassette into the guides. Now ease the second cassette back into position and fix as per the first cassette.



Call **01628 481919** for assistance

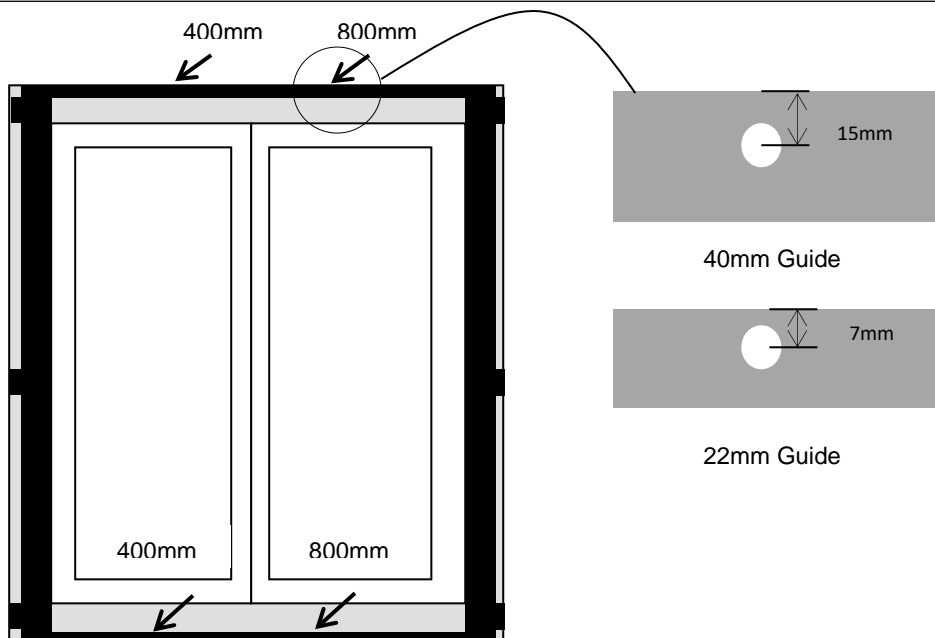
800 – Double Door Roller Fly Screen Instructions

Securing the guides

The top and bottom guides are fitted to the face of the door frame using two screws per guide.

For each guide, measure the length of the guide, divide by 3 then measuring from the left mark the first and second fixing point. E.G. guide length = 1200mm, divided by 3 = 400mm. The first point is at 400mm, the second point at 800mm. However it is also important that these marks are at least 150mm from where the mesh exits the cassette.

Drill holes for the screws in the position shown by the diagrams below. Use a 10mm drill bit to drill through the front face of the guide, a 2.5mm through the back face of the guide and a 1.5mm for a pilot hole into the door frame. Use the black screws and grey rawl plugs (if required)



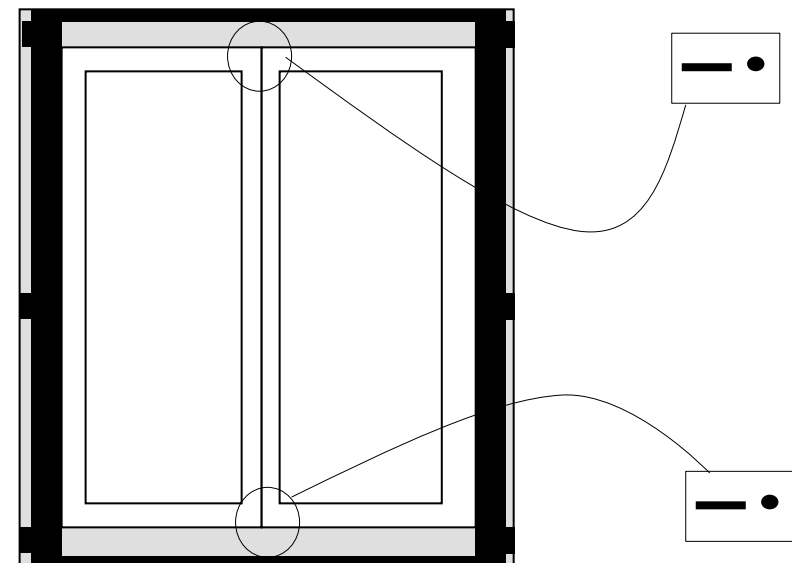
Take a screw and pass it through the front (10mm) hole of the guide, then through the back (2.5mm) hole of the guide and locate it into the pilot hole on the door frame.

Screw in place making sure the screw head is screw flat against the back of the guide then take a cover cap and insert in into the hole on the face of the guide. Repeat for the other three fixings.

Fitting the Locking Catches

The locking catches slot onto the front edge of the guides as shown.

Position a catch at a point where you want the locking screen to stop; this is usually the half-way point but does not have to be. Once in position drill and secure with the screws provided then repeat for the second catch.



Call **01628 481919** for assistance

800 – Double Door Roller Fly Screen Instructions

Test the system by pulling the locking screen into the locking position and slide the locking bars into the catches.

Pull the second screen across to meet the locked screen and close together. The magnetic strips on both doors will hold them in place.

Release each door in turn to make sure they retract correctly.

Seal any gaps between the cassettes and walls and guides and ceiling/floor with an acrylic sealer if required.

Your installation is now complete!